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Typical Specification

Glycol Ether DE Acetate

Specifications:

Appearance	Clear and Free of Suspended Matter
Purity, wt%	99.0 Min
Water, wt%	0.05 Max
Color, pcs	10 Max
Specific Gravity, 20C	1.008 - 1.013
Acidity as Acetic Acid, Wt%	0.02 Max

Typical Properties:

Viscosity (@ 20°C, cP)	2.8
Heat of vaporization	11330 cal/g.mol
Autoignition temperature (511°F)	266°C
Evaporation rate (n-butyl acetate = 1.0)	0.008
Hansen Solubility Parameters	
Nonpolar	7.9
Polar	2.5
Hydrogen Bonding	4.5
Flammable limits (vol.% in air)	
Lower 1.0% (v)	135°C
Upper 19.4% (V)	185°C

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